

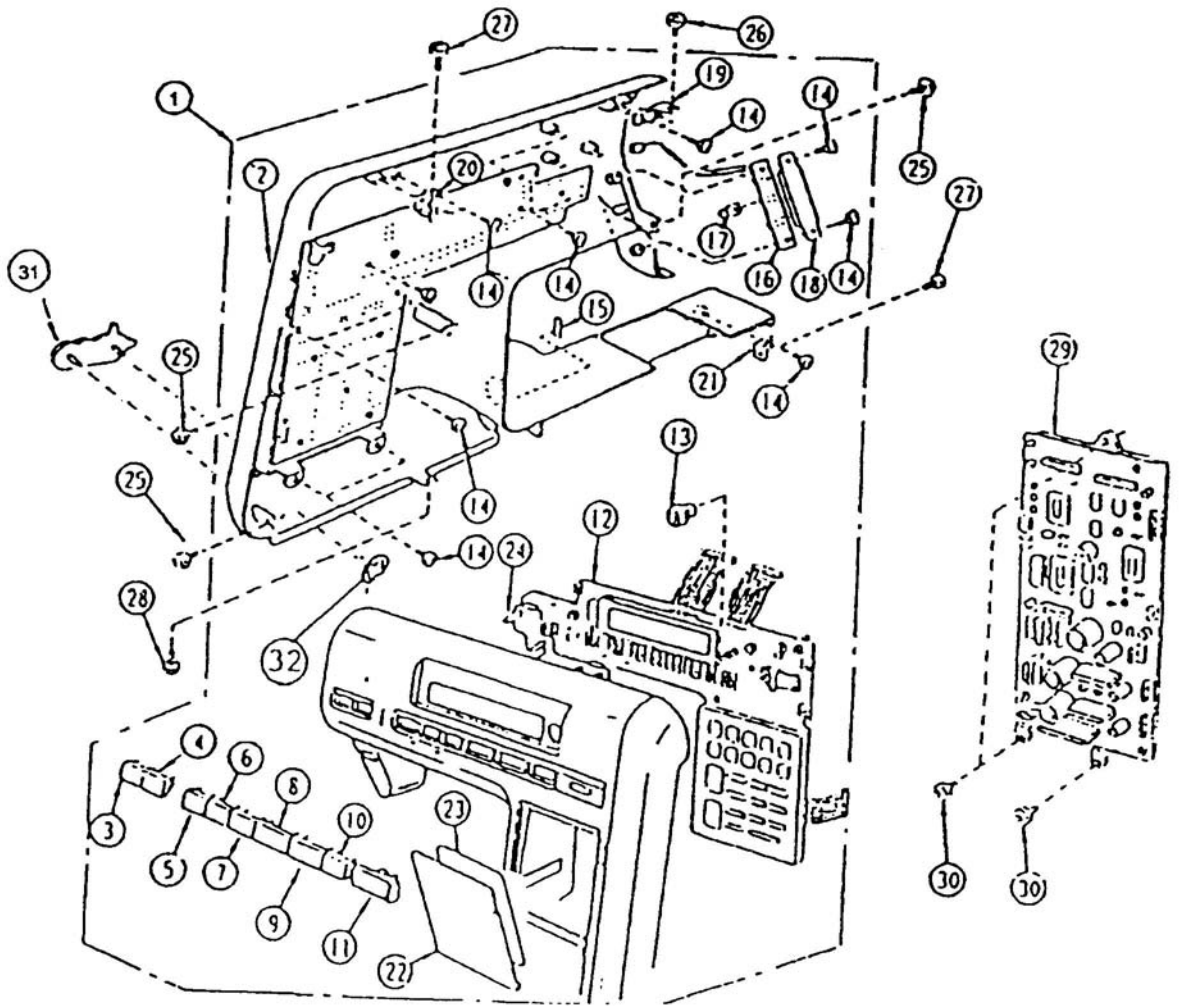
elna 6004

PIECES DE RECHANGE
ERSATZTEILE
SPARE PARTS
PIEZZA DE RECAMBIO

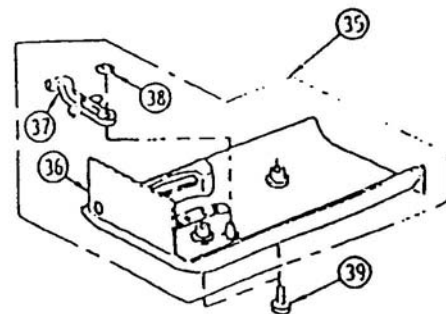
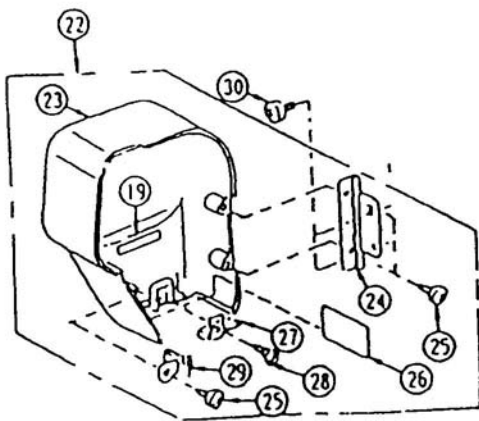
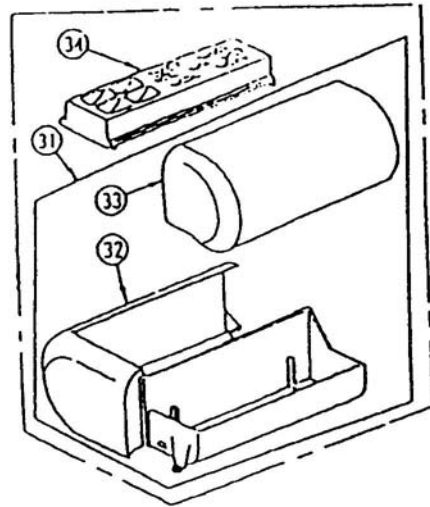
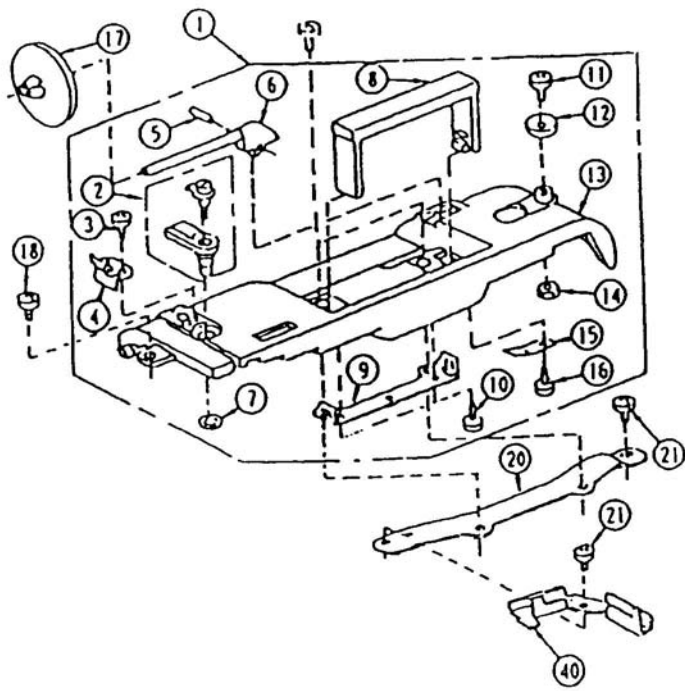
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Front panel, circuits board A, circuit board K	1
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Upper shaft, timing belt, handweel, take-up lever, thread tension unit	3
Needle bar, threader, lamp set, BH lever	4
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Feed dog, hook, feed shaft	6
Rear cover, step motor (feed), lower shaft, base	7
Step motor (zigzag), transformer, motor, machine socket, bobbin winder	8
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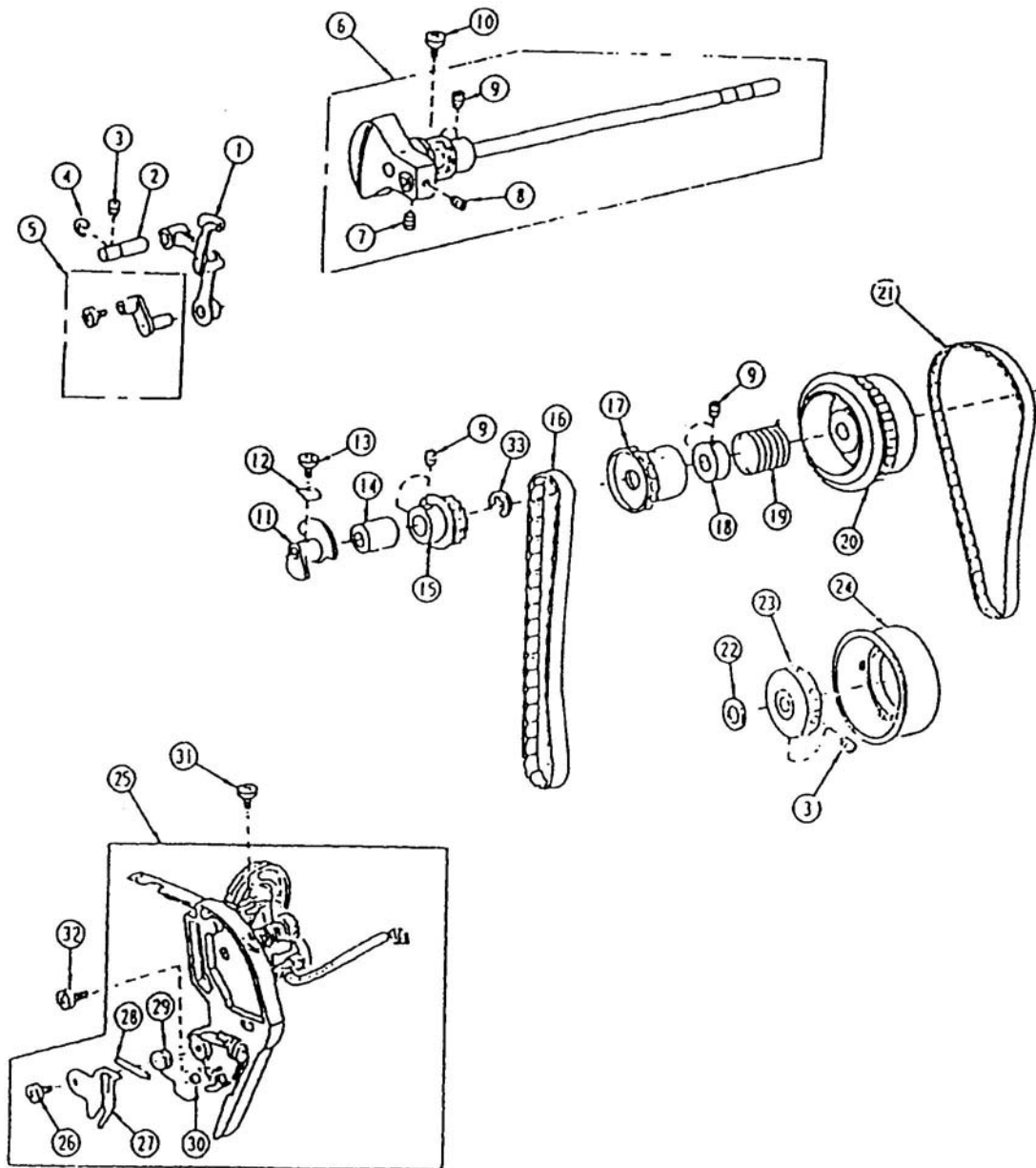
1	395725-00	Front panel unit
2	395725-01	Front panel
3	395725-02	Select button
4	395725-03	Select button
5	395725-04	Select button
6	395725-05	Select button
7	395725-06	Select button
8	395725-07	Select button
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10	395725-09	Select button
11	395725-10	Select button
12	395725-11	Print board K unit
13	395725-12	Adjusting knob
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19	395725-17	Front panel set plate
20	395725-18	Front panel set plate
21	395725-19	Front panel set plate
22	395725-20	Panel cover
23	395725-21	Quick reference chart
24	395725-22	Photo guide tube
25	395710-41	Set screw 4x6
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27	395710-38	Set screw 4x6
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29	395725-23	Print board A unit
30	395710-42	Set screw 4x8
31	395710-48	"elna" name plate
32	395710-49	CS ring



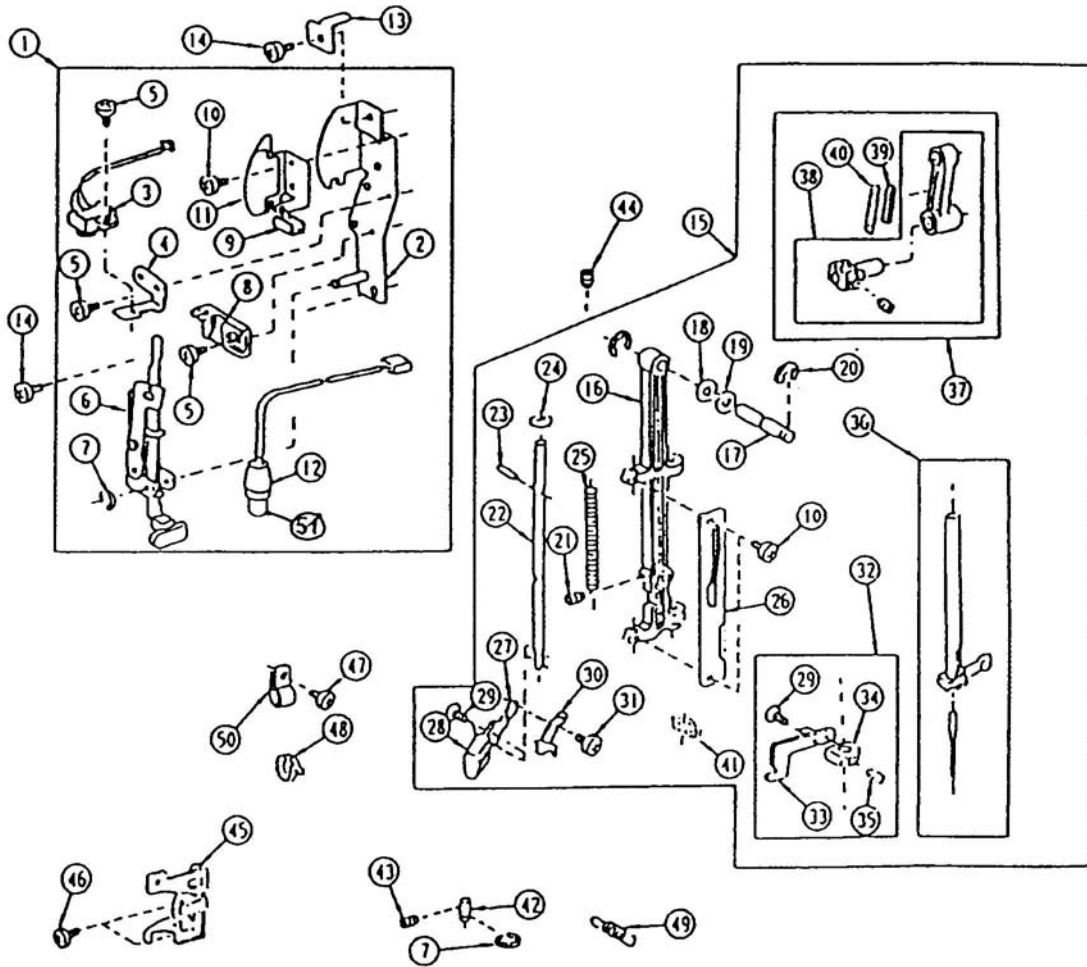
1	395725-24	Top cover unit
2	395725-25	Thread guide unit
3	395725-26	Set screw 2.6x5
4	395725-27	Top cover thread guide
5	39513-68	Pin
6	395725-28	Spool pin
7	395725-29	Snap ring CS-8
8	395725-30	Handle
9	395725-31	Set plate
10	395718-34	Set screw 3xIOB
11	395710-53	Set screw 4x14
12	395710-52	Bobbin winder stopper
13	395725-32	Top cover
14	395710-39	Nut4-3
15	395725-33	Spool pin spring
16	395713-70	Set screw 3x8B
17	395719-39	Spool holder
18	395713-27	Set screw
19	395710-84	Cautional sticker (USA)
	395723-30	Cautional sticker (Canada)
20	395725-34	Top cover set plate
21	395710-42	Set plate
22	395725-35	Face plate unit (220-230V)
	395725-36	Face plate unit (USA)
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23	395725-38	Face plate (220-230V)
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25	395718-34	Set screw 3xIOB
26	395710-70	Reflection sticker
27	395725-41	Thread cutter unit
28	395715-68	Set screw 3x8B
29	395725-42	Face plate spring
30	395713-53	Set screw 4x6
31	395725-43	Extension table unit
32	395725-44	Extension table
33	395725-45	Extension cover
34	395725-46	Foot storage compartment
35	395725-47	Bed cover unit
36	395725-48	Bed cover
37	395713-43	Drop lever
38	395710-98	Snap ring CS-5
39	395711-12	Set screw 4x12
40	395725-49	Cord guide



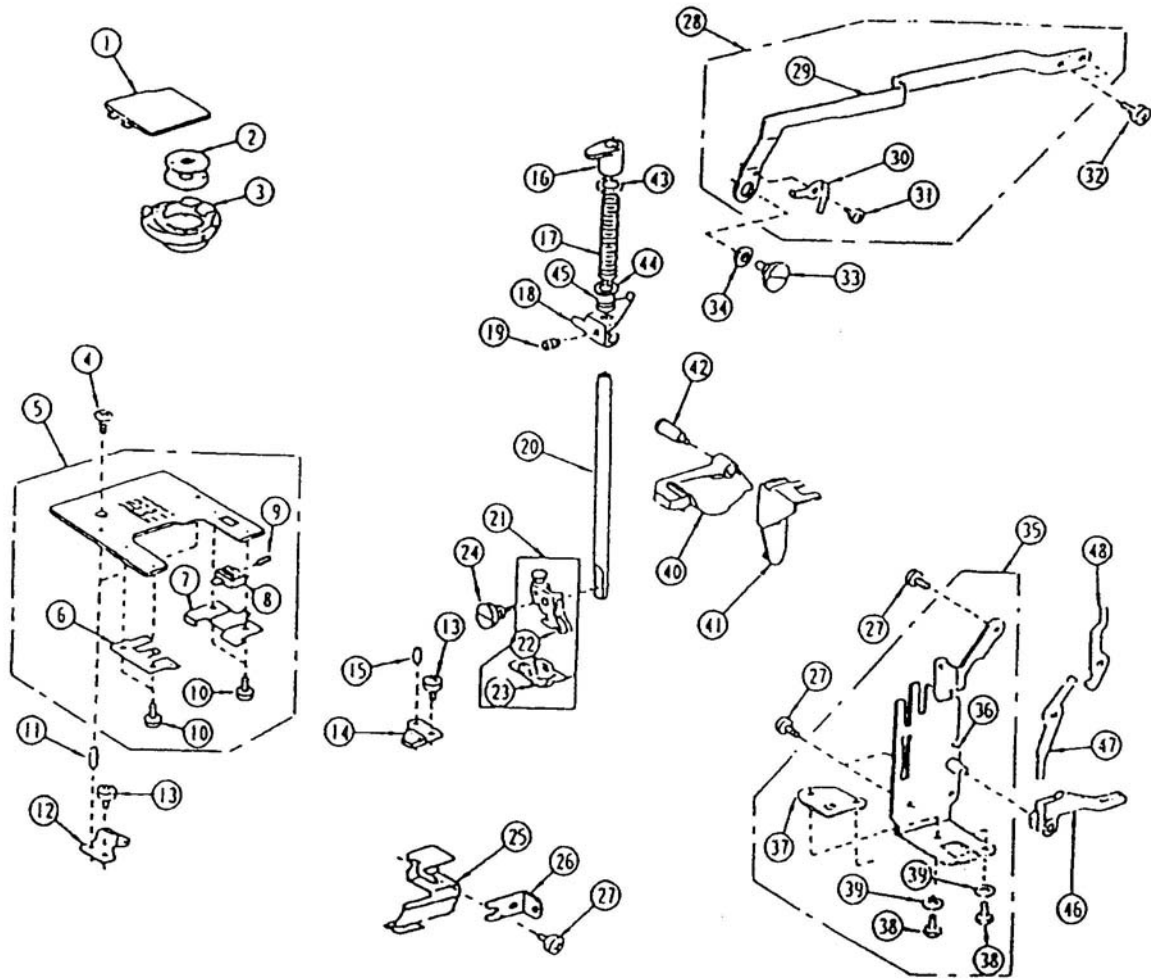
1	395725-50	Take up lever unit
2	395714-54	Take up lever pin
3	395712-14	Hexagon socket screw 4x4
4	395714-55	Snap ring E-6
5	395723-67	Needle bar crank pin unit
6	395725-51	Upper shaft unit
7	395711-46	Set screw
8	395711-47	Set screw
9	395711-25	Hexagon socket screw 5x5
10	395711-57	Hexagon socket screw 5x10
11	395718-59	Upper shaft shield plate
12	395718-60	Plain washer
13	395710-42	Set screw 4x8
14	395714-45	Bushing
15	395723-69	Adjusting wheel
16	395714-47	Timing belt
17	395718-63	Declutch release ring
18	395718-65	Declutch ring
19	395718-64	Clutch spring
20	395718-66	Belt wheel
21	395725-52	Timing belt
22	395714-49	Washer FT 100
23	395718-67	Balance wheel base plate
24	395725-53	Balance wheel
25	395725-54	Thread tension unit
26	395713-65	Set screw 3x8B
27	395725-55	Check spring cover
28	395725-56	Thread guide
29	395725-57	Check spring
30	395717-66	Cushion
31	395710-38	Set screw 4x12
32	395711-12	Set screw 4x12
33	395714-48	Snap ring E-8



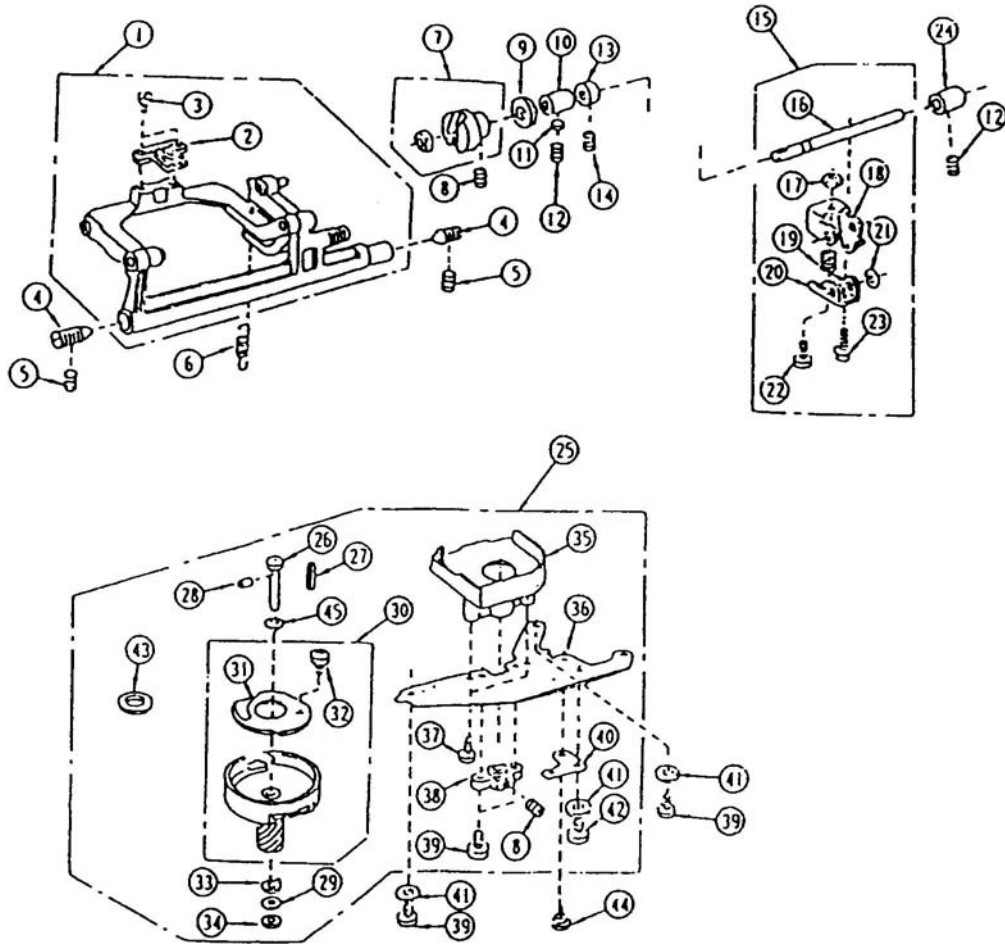
1	395725-58	Front set plate unit
2	395725-59	Front set plate
3	395718-06	Photo interrupter unit
4	395725-60	Sensor set plate
5	395711-06	Set screw 3x5
6	395725-61	BH lever unit
7	395711-03	Snap ring E-3
8	395718-03	BH lever guide
9	395725-62	Cord guide plate
10	395713-96	Set screw 3x4
11	395725-63	Sticker
12	395725-64	Lamp socket unit
13	395725-65	Set plate
14	395713-27	Set screw
15	395725-66	Needle bar supporter unit
16	395725-67	Needle bar supporter
17	395725-68	Needle bar supporter pin
18	395711-22	Spring washer
19	395711-23	Plain washer 6
20	395711-24	Snap ring E-4
21	395718-21	Hexagon socket screw 3x4
22	395725-69	Threader shaft
23	395718-30	Guide pin
24	395718-31	Base plate
25	395718-32	Threader shaft spring
26	395723-59	Threader guide plate
27	395725-70	Threader lever
28	395718-36	Threader knob
29	395718-26	Set screw 2x4
30	395718-37	Threader guide plate
31	395718-38	Set screw 1.6x2.5
32	395725-71	Threader set plate unit
33	395718-24	Threader set plate
34	395725-72	Threader base plate
35	395718-21	Hexagon socket screw 3x4
36	395725-73	Needle bar unit
37	395725-74	Needle bar conn. stud unit
38	395725-75	Needle bar conn. stud unit
39	395714-33	Felt
40	395714-34	Felt set spring
41	395725-76	Supporter guide plate
42	395725-77	Pin
43	395712-14	Hexagon socket screw 4x4
44	395718-21	Hexagon socket screw 5x4
45	395726-64	Lamp set plate
46	395723-49	Set screw 4x5
47	395710-42	Set screw 4x8
48	395711-18	Cord binder
49	395725-78	Supporter spring
50	395715-75	Cord grip
51	395722-99	Bulb



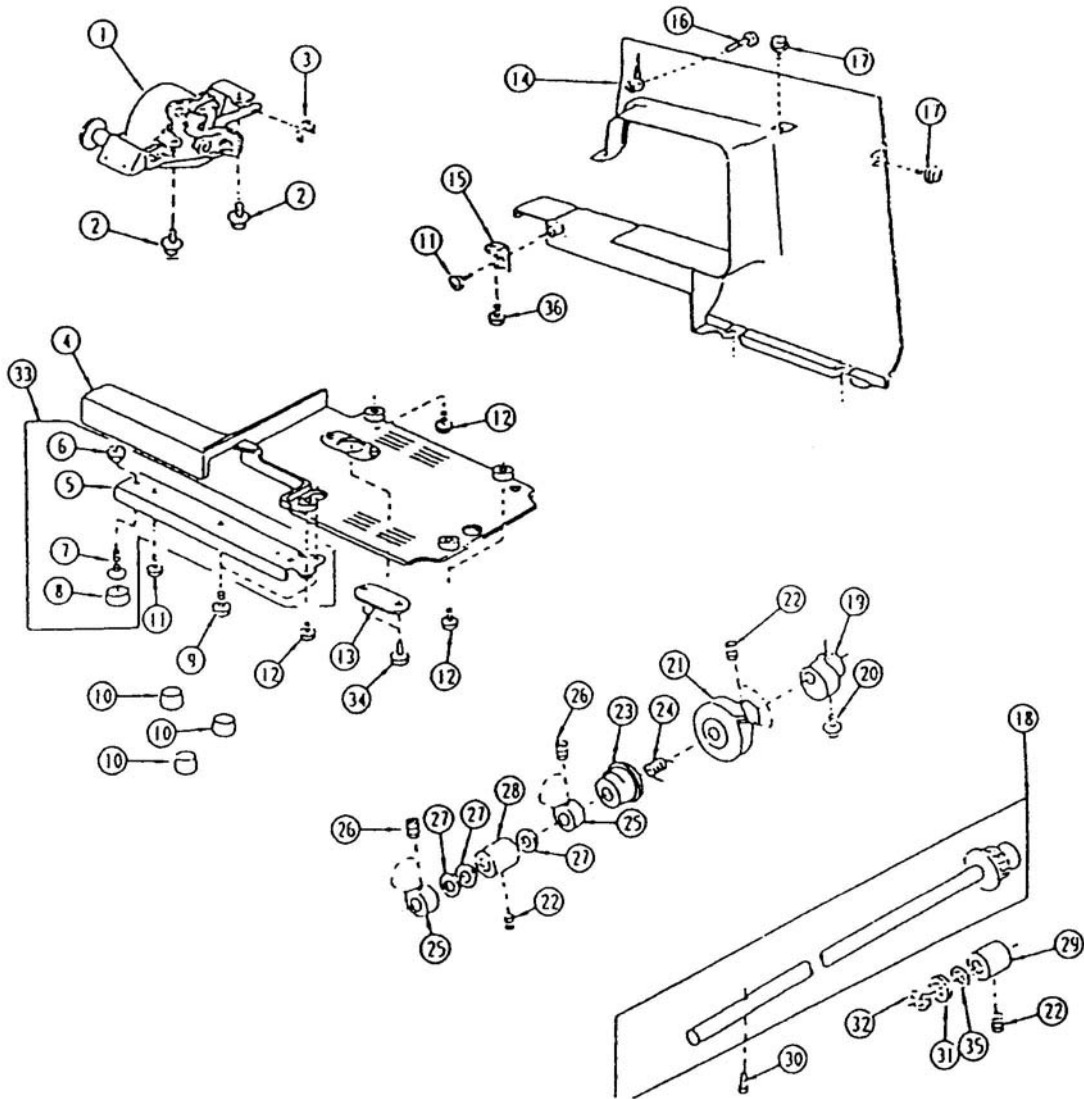
1	395725-79	Slide plate
2	494430-20	Bobbin
3	395719-69	Bobbin holder
4	395712-34	Set screw
5	395725-81	Needle plate unit
6	395713-16	Slide plate set plate
7	395713-17	Slide plate set plate
8	395713-18	Slide block
9	395713-19	Slide block spring
10	395713-20	Set screw 2x2.3
11	395725-82	Guide pin
12	395725-83	Reverse rotation stopper
13	395713-27	Set screw
14	395713-26	Rotation stopper
15	395726-63	Guide pin
16	395725-84	Presser bar bushing
17	395725-85	Presser spring
18	395725-86	Presser bar bracket
19	395710-94	Hexagon socket screw
20	395725-87	Presser bar
21	395725-88	Presser foot unit
22	395714-17	Presser foot holder unit
23	395719-67	Zigzag foot unit
24	395717-87	Thumb screw
25	395725-89	Arm thread guide
26	395725-90	Front panel set plate
27	395710-42	Set screw 4x8
28	395725-91	ZZ rod unit
29	395725-92	ZZ rod
30	395725-93	ZZ rod spring
31	395725-94	Set screw 2x3
32	395716-07	Set screw 3x6
33	395711-29	Eccentric pin
34	395725-95	Washer
35	395725-96	Presser bar base unit
36	395725-97	Presser bar base
37	395725-98	Presser bar set plate
38	395725-99	Hexagon bolt 4x6
39	395726-00	Washer 4
40	395726-01	Pressure adjusting lever
41	395726-02	Pressure adjusting plate
42	395726-03	Hinge screw
43	395726-04	Washer
44	395726-05	Washer
45	395726-06	Spring
46	395726-07	Presser foot lever
47	395726-08	Tension release lever
48	395726-09	Tension release lever



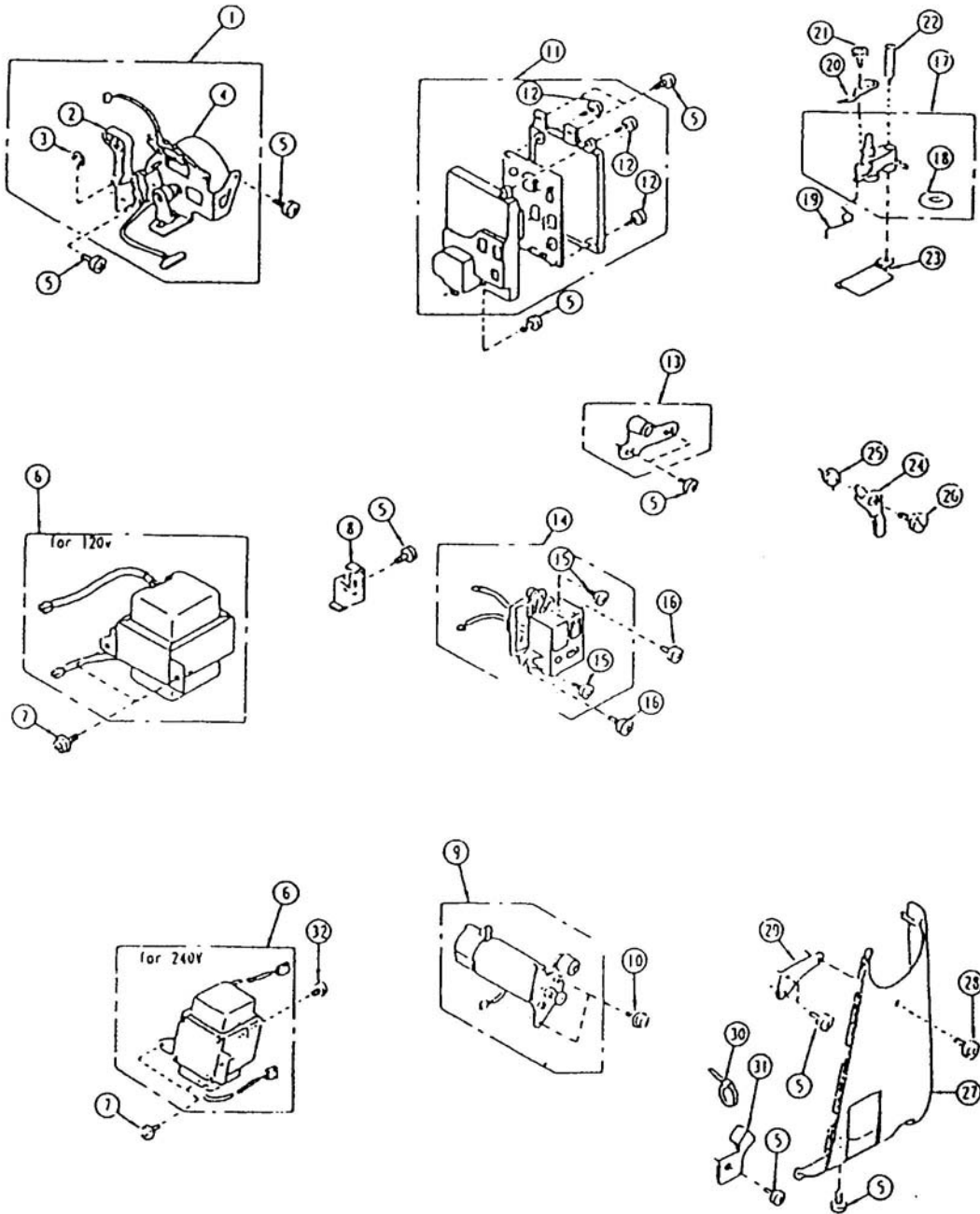
1	395726-10	Feed rock shaft unit
2	395726-11	Feed dog
3	395714-67	Set screw
4	395714-69	Center screw
5	395726-12	Set screw
6	395714-68	Spring
7	395718-72	Feed adjuster unit
8	395711-25	Hexagon socket screw 5x5
9	395718-75	Felt
10	395715-30	Bushing
11	395715-32	Washer
12	395712-14	Hexagon socket screw 4x4
13	395715-33	Ring
14	395714-39	Hexagon socket screw 4x6
15	395726-13	Feed shaft unit
16	395726-14	Feed shaft
17	395710-51	Adjustable nut 4
18	395726-15	Feed adjusting arm 2
19	395726-16	Spring
20	395726-17	Feed adjusting arm 1
21	395726-18	Spring washer
22	395726-19	Feed adjusting arm screw
23	395726-20	Set screw TP
24	395715-31	Bushing
25	395726-21	Hook race unit
26	395714-74	Hook race shaft
27	395714-75	Oil string 1
28	395714-76	Oil string 2
29	395714-77	Washer
30	395726-22	Hook body unit
31	395714-73	Thread guard
32	395713-20	Set screw 2x2.3
33	395714-79	Washer
34	395714-78	Washer
35	395726-23	Cover
36	395726-24	Hook race set plate
37	395714-82	Set screw 3x12B
38	395714-80	Hook race shaft base
39	395710-42	Set screw 4x8
40	395714-89	Set plate
41	395714-23	Washer
42	395710-38	Set screw
43	395714-86	Magnet
44	395714-90	Hinge screw
45	395726-26	Washer



1	395726-27	Stepping motor (feed) unit
2	395710-41	Set screw 4x6
3	395711-03	Snap ring
4	395726-28	Base
5	395726-29	Arm sole
6	395726-30	Nut
7	395726-31	Set screw 5x18
8	395710-76	Rubber base
9	395713-39	Set screw 6x14
10	395713-35	Bed rubber base
11	395713-65	Set screw 3x8
12	395712-61	Set screw 4x10
13	395726-32	Base cover
14	395726-33	Rear cover
15	395726-34	Rear cover set plate
16	39572635	Set screw 4x20
17	395710-41	Set screw
18	395726-36	Lower shaft unit
19	395726-37	Feed cam
20	395726-38	Set screw 3x14
21	395714-97	Lower shaft toothed wheel
22	395711-25	Hexagon socket screw 5x5
23	395716-39	Feed lifting cam
24	395715-01	Feed lifting cam spring
25	395715-00	Ring
26	395712-14	Hexagon socket screw
27	395726-40	Washer
28	395715-02	Bushing
29	395715-03	Bushing
30	395714-99	Pin
31	395712-42	Felt 1
32	395718-88	Felt holder 1
33	395726-41	Arm leg unit
34	395713-70	Set screw 3x8B
35	395712-37	Washer
36	395710-38	Set screw 4x6



1	395726-42	Stepping motor (Z.Z.) unit
2	395726-43	Connecting arm
3	395711-03	Snap ring E-3
4	395726-44	Sensor unit
5	395710-42	Set screw 4x8
6	395726-45	Transformer unit (120V)
	395726-46	Transformer unit (220-240 V)
7	395710-41	Set screw 4x6
8	395726-47	Transformer supporter (for 120V only)
9	395726-48	Motor unit
10	395722-71	Set screw TP
11	395726-49	Print board C unit (120V)
	395726-50	Print board C unit (220-240V)
12	395718-34	Set screw 3x1 OB
13	395726-51	Idler
14	395722-41	Machine socket unit (120V)
	395722-40	Machine socket unit (240V)
15	395726-52	Set screw 4x8B
16	395712-61	Set screw 4x10
17	395726-53	Bobbin winder unit
18	395726-54	Rubber ring
19	395716-36	Spring
20	395726-55	Switch lever
21	395716-94	Set screw
22	395726-56	Hinge screw
23	395726-57	Bobbin winder cover
24	395722-81	Declutch arm
25	395722-82	Spring
26	395722-83	Hinge screw
27	395726-58	Belt cover
28	395726-35	Set screw 4x20
29	395726-60	Belt cover set plate
30	395711-18	Cord binding
31	395726-61	Cord guide
32	395710-38	Set screw 4x6



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5	395719-32	Satin stitch foot (F)
6	395719-47	Overedge foot (M)
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12	395719-36	Lint brush
13	395719-41	Threading felt
14	395710-13	Seam ripper
15	395719-42	Spool pin
16	395722-91	Foot controller
17	395722-01	Power supply cord (USA & Canada)
	395722-02	Power supply cord (Australia)
	395722-00	Power supply cord (Continental Europe)
	395722-03	Power supply cord (UK)
18	494430-20	Bobbin
19	395710-09	Screwdriver (large)
20	395720-47	Instruction book (French)
	395720-42	Instruction book (English)
	395720-41	Instruction book (Ger./It./Dutch)
21	395719-08	Darning foot (P)
22	395719-65	Set of needles
23	395725-80	Carton box
24	395726-62	Set of Styrofoam
25	395719-66	Resin cover



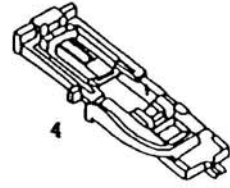
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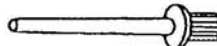
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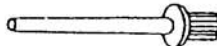
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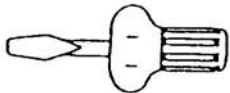
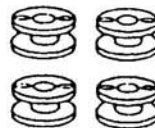
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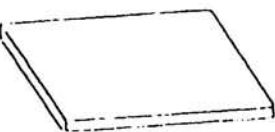
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395710-53	2	395714-75	6	395719-38	9
395710-70	2	395714-76	6	395719-39	2
395710-76	7	395714-77	6	395719-40	9
395710-84	2	395714-78	6	395719-41	9
395710-94	5	395714-79	6	395719-42	9
395710-98	2	395714-80	6	395719-45	9
395711-03	4.7.8	395714-82	6	395719-46	9
395711-06	1.4	395714-86	6	395719-47	9
395711-12	2.3	395714-89	6	395719-48	9
395711-18	4.8	395714-90	6	395719-63	9
395711-22	4	395714-97	7	395719-64	9
395711-23	4	395714-99	7	395719-65	9
395711-24	4	395715-00	7	395719-66	9
395711-25	3.6,7	395715-01	7	395719-67	5
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395711-57	3	395715-31	6	395720-47	9
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395712-34	5	395715-33	6	395722-01	9
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395713-19	5	395717-66	3	395722-82	8
395713-20	5.6	395717-87	5	395722-83	8
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395713-27	2.4.5	395718-06	4	395723-30	2
395713-35	7	395718-21	4	395723-49	4
395713-39	7	395718-24	4	395723-59	4
395713-43	2	395718-26	4	395723-67	3
395713-50	2	395718-30	4	395723-69	3
395713-53	2	395718-31	4	395725-00	1
395713-65	1.3.7	395718-32	4	395725-01	1
395713-68	2	395718-34	2, 8	395725-02	1
395713-70	2.7	395718-36	4	395725-03	1
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395714-23	6	395718-59	3	395725-06	1
395714-33	4	395718-60	3	395725-07	1
395714-34	4	395718-63	3	395725-08	1
395714-39	6	395718-64	3	395725-09	1
395714-45	3	395718-65	3	395725-10	1

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395725-14	1	395725-69	4	395726-24	6
395725-15	1	395725-70	4	395726-26	6
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395725-21	1	395725-76	4	395726-32	7
395725-22	1	395725-77	4	395726-33	7
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395725-28	2	395725-83	5	395726-40	7
395725-29	2	395725-84	5	395726-41	7
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395725-35	2	395725-90	5	395726-47	8
395725-36	2	395725-91	5	395726-48	8
395725-37	2	395725-92	5	395726-49	8
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395725-40	2	395725-95	5	395726-52	8
395725-41	2	395725-96	5	395726-53	8
395725-42	2	395725-97	5	395726-54	8
395725-43	2	395725-98	5	395726-55	8
395725-44	2	395725-99	5	395726-56	8
395725-45	2	395726-00	5	395726-57	8
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395725-48	2	395726-03	5	395726-61	8
395725-49	2	395726-04	5	395726-62	9
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395725-64	4	395726-19	6		
395725-65	4	395726-20	6		