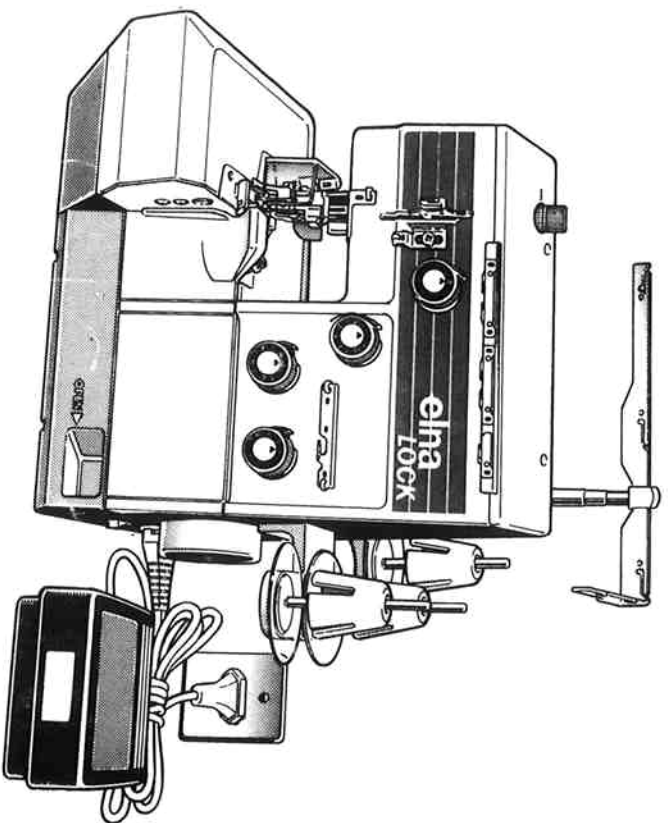


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LOCK



PIÈCES DE RECHANGE
ERSATZTEILE
SPARE PARTS
PIEZAS DE RECAMBIO

457 591—4

L4D L5D

INDEX

1. Casing external parts, covers, flaps, spool pin bases, spool holders, rubber feet, thread guide poles, presser foot lever, lamp bracket, needle thread guides, oil dispenser, chain needle guard.
2. Front panels, tension devices, thread guides.
3. Flywheel, motor belt, balances, lower shaft, eccentrics, rods, bearings, feed, cutters, upper shaft.
4. Differential feed, feed dogs, needle plates, needle bars, presser feet, presser bar.
5. Loopers, looper axles, bearing, overlock needle guard, thread take-up levers.
6. Electrical parts, motors, foot controls, lamps, sockets, connectors.
7. Accessories, packing, instruction manuals, extra accessories.
8. Parts number index and weight.

Remark:

500000 Number underlined: Parts appearing more than once on the same page.

PART NO.	TAVARO NO	N A M E O F P A R T	L-4D	L-5D
1241	395049-19	Screw TPM4X10	0	0
1546	395052-37	Screw M4X6	0	0
1577	395052-56	Presser foot lever	0	0
1579	395052-57	Screw M4X10	0	0
1836	396003-05	Screw M6X16	0	0
1837	396003-06	Upper cover	0	0
1838	395003-07	Screw M4X12	0	0
1840	396003-09	Roll pin 5X50	0	0
1841	396003-10	Table stop spring	0	0
1845	396003-11	Front flap hinge	0	0
1846	396003-12	Front flap hinge axle	0	0
1847	396003-13	Front flap spring	0	0
1848	396003-14	Lamp cover	0	0
1849	396003-15	Lamp socket bracket	0	0
1850	396003-16	Roll pin 3X12	0	0
1876	396003-36	Spool holder support assem.	0	0
1882	396003-39	Spool pin	0	0
1883	396002-10	Spool holder	0	0
1885	396003-40	Rubber foot	0	0
1930	396003-77	Presser foot lever support	0	0
1988	396004-25	Dil dispenser	0	0
2038	396005-27	Side spool pin base L-2	0	0
2051	396005-33	Needle thread guide L-2	0	0
2067	396005-45	Shaft screw L-2	0	0
2074	396004-42	Reflex plate	0	0
2080	396004-48	Front flap stopper	0	0
2389	396004-80	Plastic rivet	0	0
2439	396004-87	Motor cover	0	0
2665	396005-58	Chain needle guard L-2	0	0
2979	396005-66	Needle thread guide L-4	0	0
3036	396006-28	Machine base - plastic	0	0
3063	396005-94	Thread guide pole assem. L-5	0	0
3074	395005-96	Chain looper thread guide	0	0
3084	396006-02	Side spool pin base L-5	0	0
3091	396005-83	Thread guide pole assem. L-4	0	0
3340	396006-29	Adjustable foot	0	0
3341	396006-30	Foot holder.	0	0
3362	396006-31	Washer 3.5X0.5	0	0
3363	396006-32	Tapping screw M3.5X14	0	0
3364	396006-33	Tapping screw M4X12	0	0
3365	396008-45	Rear cover (TB 3SRF2B)	0	0
3520	396006-41	Front flap L-4D	0	0
3603	396006-37	Threading chart L-4II	0	0
3625	396006-90	Guide rail (L/R) set	0	0
3638	396006-81	Sewing table L-4D	0	0
3713	396006-78	Front flap PRD-4	0	0
3878	396008-43	Front flap L-5D	0	0
3879	396008-44	Front flap PRD-5	0	0

PART NO.	TAVARO NO.	N A M E O F P A R T	L-4D	L-5D
3881	396008-62	Threading chart (4) L-5D	0	0
3882	396008-63	Threading chart (5) L-5D	0	0
3962	396008-66	Casing w/bearing's L-5D	0	0
3963	396008-67	Casing w/bearing's L-4D	0	0
707911	395128-17	Screw M4X30	0	0
800313	395458-00	Washer 4X8X0.5	0	0
800601	395464-00	Snap ring	0	0

PART NO.	TAVARØ NO.	N A M E O F P A R T	L-4D	L-5D
1312	395060-12	Nut M6	0	0
1518	395052-15	Nut M4	0	0
1579	395052-57	Screw M4X10	0	0
1775	395053-74	Washer 6X13X1	0	0
1851	396003-17	Upper thread guide L-4	0	0
1854	396003-18	Tension thread guide L-1	0	0
1855	396003-19	Left needle thread guide	0	0
1859	396003-23	Screw M4X8B	0	0
1860	396003-24	Tension plate	0	0
1861	396003-25	Needle thread tension - white	0	0
1862	396003-26	Tension stud	0	0
1866	396003-30	Tension knob - white	0	0
1867	396003-31	Tension cap	0	0
1869	396003-32	Spring washer ϕ 6	0	0
1927	396003-76	Screw M3X8B	0	0
2031	396005-20	Front cover L-2	0	0
2032	396005-21	Right needle thread guide L-2	0	0
2033	396005-22	Chain needle tension - white	0	0
2034	396005-23	Tension stud L-2	0	0
2069	396004-39	Tension spring ϕ 1.1	0	0
2083	396004-49	Tension dial plate, red	0	0
2084	396004-50	Tension dial plate, yellow	0	0
2085	396004-51	Tension dial plate, green	0	0
2086	396004-48	Tension dial plate, blue	0	0
2356	396004-72	Fixed thread guide type2	0	0
2976	396005-63	Front cover comp. L-4 white	0	0
2977	396005-65	R needle tension - white	0	0
2978	396005-65	Right needle thread guide L-4	0	0
3058	396005-91	Upper thread guide L-5	0	0
3061	396005-92	Front cover comp. L-5 white	0	0
3062	396005-93	Tension thread guide L-5	0	0
3075	396005-97	Chain looper tension assem.	0	0
3076	396005-98	Chain looper tension base	0	0
3079	396005-99	Chain looper tension disc	0	0
3080	396006-00	Chain looper tension spring	0	0
3081	396006-01	Chain looper tension knob	0	0
3233	396006-03	Chain looper tension plate	0	0
3299	396006-04	Check spring stopper	0	0
3300	396006-05	Screw M2X4B	0	0
3372	396008-46	Front cover comp. L-4 Chrome	0	0
3373	396006-06	Front cover comp. L-5 Chrome	0	0
3398	396006-07	Needle thread tension - Chrome	0	0
3409	396006-08	Tension knob - Chrome	0	0
3410	396006-09	Chain needle tension - Chrome	0	0
3412	396006-11	Upper looper tension - white	0	0
3413	396006-12	Lower looper tension - white	0	0
3414	396006-13	Upper looper tension - Chrome	0	0
3415	396006-14	Lower looper tension - Chrome	0	0

PART NO.	TAVARØ NO.	N A M E O F P A R T	L-4D	L-5D
3419	396006-15	Check spring L-5	0	0
3433	396006-16	Tension base assem.	0	0
3445	396006-25	Tension spring ϕ 1.0	0	0
3576	396007-95	Tension disc - Front type2	0	0
3577	396007-96	Tension stud - type2	0	0
3578	396008-55	Tension stud L-2 type2	0	0
4224	396008-71	R needle tension - Chrome	0	0
560504-4	395128-14	Tension disc - rear	0	0
560504-9	395128-15	Tension adjusting plate	0	0
560504-10	395128-16	Tension dial stopper	0	0
570504-5	395047-89	Tension disc - front type 1	0	0
707910	395430-00	Screw TPM 4X8	0	0
800325	395128-19	Washer DT	0	0
800421	395128-20	Friction washer SW 5X12X0.1	0	0

PART NO.	TAVARO NO.	N A M E O F P A R T	L-4D	L-5D
1579	395052-57	Screw M4X10	0	0
1752	395053-58	Grub screw M3X3	0	0
1757	395053-63	Washer STW-M4X4	0	0
1759	395053-65	Washer STW-FM 8X1	0	0
1828	395053-92	Crankweight set screw	0	0
1886	396003-41	Flywheel	0	0
1887	396003-42	Flywheel plate	0	0
1888	396003-43	Washer 4X12X2	0	0
1890	396003-44	Main shaft	0	0
1891	396003-45	Main shaft bearing	0	0
1892	396003-46	Needle bar eccentric	0	0
1893	396003-47	Looper rod eccentric	0	0
1894	396003-48	Counterweight	0	0
1895	396003-49	Cutter rod eccentric	0	0
1896	396003-50	Spacer	0	0
1897	396003-51	Feed eccentric	0	0
1898	396003-52	Feed eccentric sleeve	0	0
1899	396003-53	Needle bar rod	0	0
1900	396003-54	Needle bar rod pin	0	0
1901	396003-55	Washer STW-FT 7X1	0	0
1904	396003-58	Upper axle bearing	0	0
1927	396003-76	Screw M3X8B	0	0
1947	396003-90	Friction washer 4X8XD.15	0	0
1960	396004-02	Stitch length indicator	0	0
1977	396004-15	Cutter rod	0	0
1978	396004-16	Cutter rod pin	0	0
1979	396004-17	Cutter lever support L-1	0	0
1980	396004-18	Moving cutter, stop	0	0
1981	396004-19	Cutter fixing screw spring	0	0
1982	396004-20	Cutter lever support axle	0	0
1983	396004-21	Moving blade holder L-5	0	0
1984	396004-22	Cutter pressure spring	0	0
1985	396004-23	Cutter disengaging knob	0	0
1987	396004-24	Fixed cutter holder L-1	0	0
1989	396004-26	Cutting width control	0	0
1991	396004-28	Screw M4X18	0	0
1993	396004-29	Fixed blade stopper L-5	0	0
1997	396004-31	Cutting width control label	0	0
2025	396004-37	Upper looper ball-rod assem.	0	0
2026	396004-38	Lower looper ball-rod assem.	0	0
2037	396005-26	Protection cover	0	0
2042	396005-28	Chain stitch eccentric L-2	0	0
2054	396005-34	L. looper ball-rod assem. L-2	0	0
2062	396005-41	Chain looper rod L-2	0	0
2064	396005-42	Fixed blade L-2	0	0
2066	396005-44	Cutter lever support L-2	0	0
2068	396005-46	Washer STW-FT 8X22X1	0	0
2091	396004-53	V-Belt 310	0	0

PART NO.	TAVARO NO.	N A M E O F P A R T	L-4D	L-5D
2094	396004-55	Flywheel balance	0	0
2325	396004-67	Cutter disengaging knob plate	0	0
2355	396004-71	Cutter knob stopper	0	0
2377	396004-75	Screw M3X8	0	0
2425	396004-83	Wood screw 3.1X16	0	0
2696	396005-08	Upper axle assem.	0	0
2973	396005-87	Self-lock nut M4	0	0
3107	396008-38	Headless screw M5X8	0	0
3237	396002-50	Moving blade type 3	0	0
3377	396008-47	Washer 4X8XD.8	0	0
3518	396006-73	Protection cover ³⁹⁶⁰⁰⁶⁻⁷⁴	0	0
3529	396006-49	Dif. feed control rod L-4D	0	0
3534	396006-53	Feed rod collar L-4D	0	0
3547	396006-57	Feed key	0	0
3553	396006-58	Stitch length knob L-4D	0	0
3555	396006-59	Fixed cutter holder L-4D	0	0
3556	396006-60	Moving blade holder L-4D	0	0
3557	396006-61	Fixed blade stopper L-4D	0	0
3558	396006-62	Fixed blade L-4D	0	0
3559	396002-71	Moving blade L-4D	0	0
3570	396006-66	Needle bar crank right L-4D	0	0
3651	396006-73	Feed conn. rod L-4D	0	0
3856	396008-56	Screw M3X4B	0	0
3970	396008-68	Stitch length knob L-5D	0	0
<u>705901</u>	395421-00	Grub screw M4X5	0	0
800517	395048-46	Washer STW-FT6X1	0	0
800519	395128-00	Washer STW-FT7XD.5	0	0
800602	395465-00	Snap ring H4	0	0
800603	395466-00	Snap ring H5	0	0
800625	395128-23	Clip ring H8	0	0
800626	395128-24	Clip ring H7	0	0
800703	395054-44	Roll pin 3X16	0	0

